## Case No.: LIB0001-US1

What is claimed is:

5

15

1. A tailgate assembly, comprising:

a tailgate;

a tailgate support; and

a torsion spring having a first leg attached to the tailgate support and a second leg attached to the tailgate, such that the torsion spring is actuated in a winding direction as the tailgate is opened.

- 2. A tailgate assembly according to Claim 1, wherein either the first leg, thesecond leg, or both legs of the torsion spring are removably attached.
  - 3. A tailgate assembly according to Claim 1, wherein the torsion spring comprises about 2.5 coils.
  - 4. A tailgate assembly according to Claim 1, wherein the thickness of the torsion spring is at least about 3/16 of an inch.
  - 5. A tailgate assembly according to Claim 1, wherein the width of the torsion spring is at least about 3/16 of an inch.
  - 6. A tailgate assembly according to Claim 1, wherein the torsion spring comprises a high-carbon steel.
- 7. A tailgate assembly according to Claim 1, wherein the high-carbon steel comprises about 1 percent carbon.
  - 8. A tailgate assembly according to Claim 1, wherein the high-carbon steel comprises from about 0.96 to about 0.99 percent carbon.
  - 9. A tailgate assembly according to Claim 1, wherein the high-carbon steel has a hardness from about 42 to about 46 Rockwell C.
- 10. A tailgate assembly according to Claim 1, wherein the high-carbon steel has a hardness from about 43 to about 45 Rockwell C.
  - 11. A tailgate assembly, comprising: a tailgate;

## Case No.: LIB0001-US1

5

15

a tailgate support;

a rod connected to the tailgate, such that the tailgate pivots about the rod to open and close; and

a torsion spring having coils around the rod and having a first leg attached to the tailgate support and a second leg attached to the tailgate, such that the torsion spring is actuated in a winding direction as the tailgate is opened.

- 12. A tailgate assembly according to Claim 11, wherein either the first leg, the second leg, or both legs of the torsion spring are removably attached.
- 13. A tailgate assembly according to Claim 11, wherein the torsion springcomprises about 2.5 coils.
  - 14. A tailgate assembly according to Claim 11, wherein the thickness of the torsion spring is at least about 3/16 of an inch.
  - 15. A tailgate assembly according to Claim 11, wherein the width of the torsion spring is at least about 3/16 of an inch.
  - 16. A tailgate assembly according to Claim 11, wherein the torsion spring comprises a high-carbon steel.
  - 17. A tailgate assembly according to Claim 11, wherein the high-carbon steel comprises about 1 percent carbon.
- 18. A tailgate assembly according to Claim 11, wherein the high-carbon steel comprises from about 0.96 to about 0.99 percent carbon.
  - 19. A tailgate assembly according to Claim 11, wherein the high-carbon steel has a hardness from about 42 to about 46 Rockwell C.
  - 20. A tailgate assembly according to Claim 11, wherein the high-carbon steel has a hardness from about 43 to about 45 Rockwell C.
- 21. A method for making a tailgate easier to operate, comprising the steps of:
  attaching a first leg of a torsion spring to a tailgate support; and
  attaching a second leg of the torsion spring to the tailgate, such that the torsion
  spring is actuated in a winding direction as the tailgate is opened.

## Case No.: LIB0001-US1

- 22. The method of Claim 13, wherein the step of attaching the first leg comprises removably attaching the first leg.
- 23. The method of Claim 13, wherein the step of attaching the second leg comprises removably attaching the second leg.